

**A STUDY ON THE MANUFACTURING DEPARTMENT OF HEERA
POLYMERSS**

Report on Internship Training submitted to periyar university, Salem in partial
fulfilment of requirement for the award of the degree of

BACHELOR OF COMMERCE

Submitted by

NAME: BAVYA SREE S

REG NO: C21UG152COM012

Under the guidance of

Mrs. M Priya M.com., M.Phil., B.Ed., PGDCA., (Ph.D).,

Assistant Professor



DEPARTMENT OF COMMERCE

**ST. JOSEPH'S COLLEGE OF ART'S AND SCIENCE FOR WOMEN,
HOSUR**

(Affiliated to Periyar University, Salem)

JULY 2023

PERIYAR UNIVERSITY
INTERNSHIP TRAINING REPORT FORMAT

1	Name of the candidate	BAVYA SREE S
2	University Examination Registration Number	C21UG152COM012
3	Name of the College	ST. JOSEPHS COLLEGE OF ARTS AND SCIENCE FOR WOMEN, HOSUR
4	Name of the Department / Degree	Commerce / B. Com
5	Name of the Industry/Institute in which for Internship Training Undergone	Heera Polymerss
6	Guide/ Supervisor under whom the training undertaken	Mrs. M. Priya M.com., M.Phil., B.Ed., PGDCA., (Ph.D).,
7	Title of the Training	A Study on the Manufacturing Department of Heera Polymerss
8	Brief output of training (not more than 2 pages) – Attach Annexure – 1	(Enclosed)
9	Conclusion	Secured Practical Knowledge and experience in Manufacturing a product.
10	Outcome of the Training	Knowledge and skills gained through the internship training program can be applied in real life scenario

Bavya Sree S
Signature of the
Student

M. Priya
Signature of the
Guide

Secordy
Signature of the
HOD

Shan
Principal

P. Marthand
Internal examiner

A STUDY ON THE MANUFACTURING DEPARTMENT OF HEERA POLYMERSS

INTRODUCTION

Established in 2016, Heera polymerss has fast surpassed several of its more established competition in becoming a leading goals supplier of plastic Raw Material located in Hosur. It deals with the manufacturing of Plastic Raw Material and converts it into Granules, Plastic moulding component manufacturing, plastic scrap grinding, buying and selling of plastic scrap as per commission basis. Buyers buy raw material in bulk from us for the best quality, product and service. We are focused on developing new product with our customer. Changes are gradually taken for even more betterment in the industry. The structure shift that is taken place has been driven by many external forces including new document in technology with innovation invention of the grained immense expertise in supplying and trading of plastic raw material. Heera polymerss have acquired a good frame work in the market and have provided the customer a good range of material.

MACHINERY USED

1. Granulator- Use to cut the waste pallet (material) into small pieces.
2. Pre-heating oven- Helps to remove moisture from the pallet.
3. Extruder- Melts the pallet to convert in the form of wire.
4. Palletizer- Cut the wires into small pieces for making new product.

BRIEF DESCRIPTION OF MANUFACTURING

The main process steps are:

- a. Plastic waste/scraps are first segregated according to the grade and quality.
- b. Then cleaned and washed, Dried up.
- c. The cleaned waste is fed into extruder where it gets melted, come out from the die as strands.
- d. The strands are fed into a cutter and collected as granules.
- e. This is the process of manufacturing the product.

MANUFACTURING OF PRODUCT

Manufacturing is a process of transforming (converting) inputs (Raw material) into output (Finished goods) so, Manufacturing means the goods and services, it is done to satisfy human wants, Thus reproduction is a process of transformation.

- Monitoring hourly production system and developing production methods and training to workers.
- Cost reduction and operational efficiency.
- Responsible for production and calculation of target and achieving them by monitoring, loading and output plans.

SKILLS

- I have gained leadership skills in my practicum.
- I have gained ability to work as a part of team
- I have learned about different types of materials used to manufacture the product.
- I have gained immense knowledge about manufacturing a product.
- I have also gained Planning production skills in my practicum.

CONCLUSION

All in all the internship practice I attended at Heera polymerss availed me with the tools, people, processes with which I was able to practically understand the link between what I learned in collage within the scope of Manufacturing department specifically in the areas manufacturing of raw material into finished goods and above all maintenance of ethical code of conduct while executing the different task and while with emphasis on how to relate with other employees in an organization.



HEERA POLYMERSS

Plot No. 28, Bhrathiyar Nagar, Avalapalli Road, HOSUR - 635 109,
Krishnagiri District, Tamilnadu.

E-mail : heerapolymersshosur@gmail.com

Ref.:

Date :

Date: 13.07.2023

To whomsoever It May Concern

Certificate Of Internship

This is to certify that M/s **BAVYA SREE.S** (C21UG152COM044012) final year student of B.Com from St. Joseph's college of Arts and Science for Women Hosur, has successfully completed internship training program for **15 DAYS** in our organization.

During the period of her internship program with us she had been exposed to hardworking motivated & diligent.

We wish her a very bright success in her Future Endeavor's.

For HEERA POLYMERSS

R. Seema

Authorized Signatory

A Study on the Purchasing department of Heera Polymerss
Report on Internship Training submitted to periyar university, Salem in partial
fulfilment of requirement for the award of the degree of

BACHELOR OF COMMERCE

Submitted by

NAME: LAKSHMI S

REG NO: C21UG152COM056

Under the guidance of

Mrs. D Annie Jenifer M.com., M.phil., MBA

Assistant professor



DEPARTMENT OF COMMERCE

**ST. JOSEPH'S COLLEGE OF ART'S AND SCIENCE FOR WOMEN,
HOSUR**

(Affiliated to Periyar University, Salem)


JULY 2023

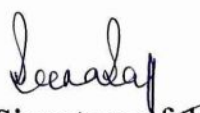
PERIYAR UNIVERSITY
INTERNSHIP TRAINING REPORT FORMAT

1	Name of the candidate	LAKSHMI S
2	University Examination Registration Number	C21UG152COM056
3	Name of the College	ST. JOSEPHS COLLEGE OF ARTS AND SCIENCE FOR WOMEN, HOSUR
4	Name of the Department / Degree	Commerce / B. Com
5	Name of the Industry/Institute in which for Internship Training Undergone	Heera Polymerss
6	Guide/ Supervisor under whom the training undertaken	Mrs. D Annie Jenifer M.Com., M.Phil., MBA
7	Title of the Training	A Study on the of Heera Polymerss
8	Brief output of training (not more than 2 pages) – Attach Annexure – 1	(Enclosed)
9	Conclusion	Secured Practical Knowledge and experience in purchasing Department.
10	Outcome of the Training	Knowledge and skills gained through the internship training program can be applied in real life scenario

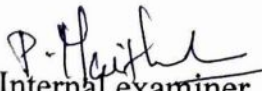

Signature of the

Student


Signature of the
guide


Signature of the
HOD


Principal


Internal examiner

INTRODUCTION

Established in 2016, Heera Polymerss have fast surpassed several of its more established competition in becoming a leading goals supplier of plastic Raw Material located in Hosur. It deals with the manufacturing of Plastic Raw Material and converts it into Granules, Plastic moulding component manufacturing, plastic scrap grinding, buying and selling of plastic scrap as per commission basis. Buyers buy raw material in bulk from us for the best quality, product and service. We are focused on developing new product with our customer. Changes are gradually taken for even more betterment in the industry. The structure shift that is taken place has been driven by many external forces including new document in technology with innovation invention of the grained immense expertise in supplying and trading of plastic raw material. Heera Polymerss have acquired a good frame work in the market and have provided the customer a good range of material.

PURCHSING DEPARTMENT

Purchasing department is a vertical focused on functional activities of buying Raw Material, goods and services. It includes supplier identification and selection from where you will be buying the goods, negotiation and contracting, supply market research, supplier measurement and improvement and purchasing the system and development.

TYPES OF PURCHASE

- Mercantile purchase
- Personal purchase
- Industrial purchase

MERCHANTILE PURCHASE

Facilitated by middlemen for the intention of re-sale to meet other requirements. Agents, Wholesalers and retailers come under this category providing their own channels of distribution to the customer.

PERSONAL PURCHASING

The customer purchase for the consumption of themselves, and then fall into this very important category class. They are ultimately driving the economy through the purchase of its product. Therefore, the economy becomes dependent them.

INDUSTRIAL PURCHASING

The purchaser is buying to convert material into finished goods and product. It entails buying raw material. Components, supplies and consumable stores, spare and tools, machines and equipment and office appliance.

CONCLUSION

All in all the internship practicum I attended at Heera polymerss availed me with the tools, people, processes with which I was able to practically understand the link between what I learned in collage within the scope of Purchasing department specifically in the areas of Purchasing of Raw material and above all maintenance of ethical code of conduct while executing the different task and while with emphasis on how to relate with other employees in an organization.



HEERA POLYMERSS

Plot No. 28, Bhrathiyar Nagar, Avalapalli Road, HOSUR - 635 109,
Krishnagiri District, Tamilnadu.

E-mail : heerapolymersshosur@gmail.com

Date :

Date: 13.07.2023

To whomsoever It May Concern

Certificate Of Internship

This is to certify that M/s **LAKSHMI.S** (C21UG152COM044056) final year student of B.Com from St. Joseph's college of Arts and Science for Women Hosur, has successfully completed internship training program for **15 DAYS** in our organization.

During the period of her internship program with us she had been exposed to hardworking motivated & diligent.

We wish her a very bright success in her Future Endeavor's.

For HEERA POLYMERSS

R. Seema

Authorized Signatory