

A STUDY ON PRODUCTION DEPARTMENT OF ANNAI INDUSTRIES, HOSUR.

Report on Internship Training submitted to Periyar University, Salem
In partial fulfilment of requirement for the award of the degree of

BACHELOR OF COMMERCE

Submitted by

NAME: MEGHANA.S.R

REG.NO: C21UG152COM066

Under the guidance of

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Assistant Professor



DEPARTMENT OF COMMERCE

ST. JOSEPH'S COLLEGE OF ARTS AND SCIENCE FOR WOMEN

Affiliated to Periyar University, Salem

JULY – 2023

PERIYAR UNIVERSITY

INTERNSHIP TRAINING REPORT FORMAT

1	Name of the Candidate	MEGHANA.S.R
2	University Examination Registration Number	C21UG152COM066
3	Name of the College	ST. Joseph's College Of Arts & Science For Women, Hosur.
4	Name of the Department / Degree	Commerce / B.COM
5	Name of the Industry / Institute in which For Internship Training Undergone	Annai industries, Hosur
6	Guide / Supervisor under whom the training undertaken	Dr. V.SENGAMALAM
7	Title of the Training	A study on production department of Annai industries, hosur.
8	Brief output of training (not more than 2 pages) – Attach Annexure – 1	(ENCLOSED)
9	Conclusion	The internship programme assisted in gaining both the theoretical and practical knowledge
10	Outcome of the Training	The knowledge and skills acquired during the internship programme and the exposure to real-world issues can now be applied to real-life business environment.

Meghana.S.R.

Signature of the
Student

V. Sengamalam

Signature of the
Guide

Sengamalam

Head of the
Department

Sengamalam

Principal

D. B. L.

Internal examiner

INTRODUCTION

ANNAI Industries Started in 2005, and is basically connected with Pipe Bending, Rod Bending, Welding, Power Pressing, and they are doing Tooling job in CNC Bending, Manual Bending, Pressing, Welding and Power Coating Components .

Annai industries in Hosur is one of the leading businesses in the CNC Machine Component Manufacturers. And also known for Hardware Wholesalers, CNC Machine Component Manufacturers, Turning Component Wholesalers, MS Washer Manufacturers, Metal Washer Manufacturers, CNC Turned Component Manufacturers, Epoxy Washer Dealers, Curved Washer Manufacturers and much more.

PRODUCTION DEPARTMENT

STEP 1: CUTTING PROCESS

The material is marked with guidelines or reference points according to the design specifications and with the help of shearing machines with sharp blades are used to cut the material along the marked line.

STEP 2: BENDING PROCESS

The cut material components are bended using specialized machinery such as hydraulic press brakes. The metal components are placed between the dies of the bending machine, and the machine exerts pressure to bend the material to the required angles and curves. This process are controlled through computer numerical control (CNC) for precision.

STEP 3: WELDING AND ASSEMBLY PROCESS

The common used welding method for side stands is MIG (Metal Inert Gas). The welders use the selected welding technique to join the components. This involve creating weld seams along the joints of the side stand.

The next comes assembly process which includes attaching parts such as the leg, brackets, and any support mechanisms. It also involve bolting and other fastening methods.

STEP 4: QUALITY CONTROL AND INSPECTION

After assembly is complete the entire side stand is inspected for any issues or defects. This includes checking for alignment, stability, and the proper operation of any moving parts.

STEP 5: SURFACE TREATMENT

Surface treatments like shot blasting, sandblasting, or painting are applied to improve appearance and protect against corrosion.

LEARNING EXPERIENCES

- Practical skills
- Problem solving.
- Team work.
- Time management.
- Record maintenance.
- Coordination.
- Leadership.

CONCLUSION

This industry ANNAI INDUSTRIES, provide the great experience. It helped us to learn the practical manufacturing process and management process.



ANNAI INDUSTRIES
(An ISO 9001 : 2008 Certified Company)

All Types Of Conveyor Rollers, Chain Slot Elevator, Fabrication & All Type Gears
Mobile # :- 91 9362310889. Email id : annaindustries1@gmail.com



REF:ANNAI-U21/2023/TRG-9

DATE:13.07.2023

CERTIFICATE

This to Certify that Miss. MEGHANA S.R.(C21UG152COM066)-III B.COM Student of ST.JOSEPH COLLEGE ,HOSUR has successfully completed INTERSHIP Training at our Industry. This Period of Training was from 26/06/2023 to 13/07/2023.

During Her studies ,she had Evined keen Interest and her conduct and Character were Satisfactory .

We Wish her APP the Success in her Future Endeavors.

For ANNAI INDUSTRIES,

For Annai Industries

Proprietor

P.MUNIYAPPAN(PROPRIETOR)

No.5/750-17,Balaji Nagar,Chinnaelsagiri,Sipcot-1 pt.,Hosur-635126.