

**A STUDY ON MANUFACTURING PROCESS OF SREENIVAS
INDUSTRIES PRIVATE LIMITED**

Report on internship training submitted to Periyar University, Salem.

In partial fulfillment of the requirement for the award of the degree of

BACHELOR OF COMMERCE (COMPUTER APPLICATION)

Submitted by

NAME:AKSHITHA.M

REG.NO: C21UG152CCA003

Under the guidance of

Mrs.R.VASANTHI M.Com,M.Phil.,



DEPARTMENT OF COMMERCE

ST.JOSEPH COLLEGE OF ARTS AND SCIENCE FOR WOMEN, HOSUR.)
(Affiliated to Periyar University, Salem)

JULY 2023

PERIYAR UNIVERSITY

INTERNSHIP TRAINING REPORT FORMAT

1	Name of the Candidate	AKSHITHA.M
2	University Examination Registration Number	C21UG152CCA003
3	Name of the College	St. Joseph college of arts and science for women, Hosur.
4	Name of the department / degree	Commerce / B.COM (CA)
5	Name of the industry / Institute in which for Internship training undergone	Sreenivas Industries Private Limited
6	Guide / Supervisor under whom the training undertaken	Mrs .R.VASANTHI M.Com, M.Phil.,
7	Title of the training	A study on manufacturing process of sreenivasa industries pvt limited.
8	Brief output of training (not more than 2 pages) - Attach annexure - I	(ENCLOSED)
9	Conclusion	The internship programme assisted in gaining both theoretical and practical knowledge.
10	Outcome of the training	The knowledge and skills acquired during the internship programme and the exposure to real-world issues can now be applied in reallife business environment.

Akshitha
Signature of the
Student

R. Vasanthi
Signature of the
Guide

S. S. S. S.
Head of the
Department

S. S. S. S.
Principal

S. S. S. S.
Internal Examine

A STUDY ON MANUFACTURING PROCESS OF SREENIVASA INDUSTRIES PVT LIMITED

INTRODUCTION

SREENIVASA INDUSTRIES was established in November 2005 and registered with directorate of industries and commerce with registration number 8/01/AA00759 dated 22rd November 2005. The promoter Mrs. sreenivasulu naidu is the mechanical engineer having rich experience of over 45 years in manufacturing of defence equipment networking and electronic enclosures for domestic and export markers.

MACHINE USED IN SREENIVASA INDUSTRIES

- Laser cutting machine
- Press break amada
- CO2 Welding

1. LASER CUTTING MACHI

Laser cutting method is idle for fabricating large or small batches even one developmental projects. The systems are electronically controlled using CNC controlled technology, and each job is specifically programmed to ensure efficient output w3ith minimal wastage and can have a guaranteed accuracy of plus or minutes 0.1mm.

2. PRESS BREAK AMADA

Bending method is idle for fabricating large or small batches even one off developmental projects. The systems are electronically controlled using CNC controlled technology, and each job his specifically programmed to ensure efficient output with minimal wastage and can have a guaranteed accuracy of plus or minutes 0.1mm.

3. CO2 WELDING

Welding method is ideal for fabricating large or small batches even one off developmental projects. Qualified welders developed to executive welding operations in shop floor. Where ever required leak-proof welding is also carried out effectively.

OTHER ADDITIONAL SERVICE

- Drilling
- Riveting
- Taping
- Plating
- Painting & Powder coating etc

CONCLUSION

The organisation study was successful in identifying the process and sub-process existing in the organisation. The project study has also brought into light the working methodology of some key functions of marketing, purchase, production and HR.



Date: 15th July 2023.

TO WHOM SO EVER IT MAY CONCERN

This is to Certify that Ms. M.AKSHITHA (Reg. No: C21UG152CCA003) Bachelor of Commerce in Computer Application Student St. Joseph's College of Arts and Science for Women, Hosur. Has Successfully Completed her internship Training in our Organization Period from 26th June 2023 to 13th July 2023.

During the Period her character and conduct found to be good.

Thanking you,

For SREENIVASA INDUSTRIES

V. Sreenivasulu Naidu
(V. SREENIVASULU NAIDU)
Proprietor.



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INDUSTRIES PVT LIMITED**

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Submitted by

NAME: GUNA. S

REG NO: C21UG152CCA028

Under the guidance of

Mrs. A. S. B Jayalakshmi M. com.,

Assistant professor



DEPARTMENT OF COMMERCE

ST. JOSEPH'S COLLEGE OF ARTS AND SCIENCE FOR WOMEN, HOSUR

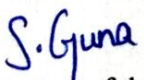
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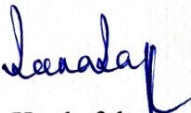
PERIYAR UNIVERSITY

INTERNSHIP TRAINING REPORT FORMAT


1	Name of the Candidate	GUNA . S
2	University Examination Registration Number	C21UG152CCA028
3	Name of the College	St. Joseph college of arts and science for women, Hosur.
4	Name of the department / degree	Commerce / B.COM (CA)
5	Name of the industry / Institute in which for Internship training undergone	Sreenivasa industry PVT LTD.
6	Guide / Supervisor under whom the training undertaken	Mrs. A. B. S Jayalakshmi, M. com.,
7	Title of the training	A study on manufacturing process of sreenivasa industries pvt limited.
8	Brief output of training (not more than 2 pages) - Attach annexure - I	(ENCLOSED)
9	Conclusion	The internship program assisted in gaining both theoretical and practical knowledge.
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Signature of the
Student


Signature of the
guide


Head of the
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Principal


Internal examiner

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INTRODUCTION

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Sreenivasa industries concerned with steel and metal manufacturing industries. It is located in 59/2,silk farm road cross, bidaraguppe, Karnataka 562107.

In the united kingdom, steel manufacturing developed as a large scale industry after 1850. Over the years large workers were built near a extensive ironston deposits. Although these deposits were very low in iron content about 25% to 45%. They were excavated from not far below ground surface and it is located closely to coal fields.

MANUFACTURING PROCESS

For manufacturing process can be considering the following six process:

- Ore preparation
- Coke making
- Iron making
- Steel making
- Casting process
- Rolling and fining operations

MACHINE USED IN SREENIVASA INDUSTRIES

- Laser cutting machine
- Press break amada
- Co2 welding
- Amada punching in malur

- CNC punching and nibbling machine turf punch 3000(s11)

1. LASER CUTTING MACHINE

Laser cutting method is ideal for fabricating large or small batches even one developmental projects. The systems are electronically controlled using CNC controlled technology, and each job is specifically programmed to ensure efficient output with minimal wastage and can have a guaranteed accuracy of plus or minus 0.1mm.

2. PRESS BREAK AMADA

Bending method is ideal for fabricating large or small batches even one off developmental projects. The systems are electronically controlled using CNC controlled technology, and each job is specifically programmed to ensure efficient output with minimal wastage and can have a guaranteed accuracy of plus or minus 0.1mm.

3. CO2 WELDING

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5. CNC PUNCHING AND NIBBLING MACHINE TURF PUNCH 3000(S11)

OTHER ADDITIONAL SERVICE

- Drilling
- Riveting
- Taping
- Plating
- Painting & Powder coating etc

CONCLUSION

The organisation study was successful in identifying the process and sub-process existing in the organisation. The project study has also brought into light the working methodology of some key functions of marketing, purchase, production and HR.

SREENIVASA INDUSTRIES

An ISO 9001 : 2015 Certified Company



Date: 15th July 2023.

TO WHOM SO EVER IT MAY CONCERN

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In partial fulfilment of requirement for the award of the degree of

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Submitted by

NAME: G.SRI VIDYA

REG NO: C21UG152CCA093

Under the guidance of

Mrs.M. Subbulakshmi, M.com., M.Phil., SET., NET.,

Assistant professor



DEPARTMENT COMMERCE

ST. JOSEPH'S COLLEGE OF ARTS AND SCIENCE FOR WOMEN, HOSUR

(Affiliated to Periyar University, Salem)


Mookondapalli, Sipcot, Hosur-635126

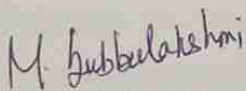
July 2023


PERIYAR UNIVERSITY

INTERNSHIP TRAINING REPORT FORMAT

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5	Name of the industry / Institute in which for Internship training undergone	Sreenivasa industry PVT LTD.
6	Guide / Supervisor under whom the training undertaken	Mrs. Subbulakshmi.M.Com., M.Phil., SET., NET.,
7	Title of the training	A study on Manufacturing process of Sreenivasa industries pvt limited.
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CO2 WELDING

Welding method is ideal for fabricating large or small batches even one-off developmental projects. Qualified welders developed to execute welding operations in shop floor. Where ever required leak-proof welding is also carried out effectively.

OTHER ADDITIONAL SERVICE

- **Drilling**

Drilling is a fundamental process in metalworking and is used extensively in various industries, manufacturing, aerospace, automotive, construction and more

- **Riveting**

Riveting is a process that may be used to join part together by way of a metal called rivet.

- **Tapping**

Tapping is a machining process for producing internal threads.

- **Plating**

Plating is a manufacturing process in which a thin layer of metal coats a substrate

- **Painting & Powder coating etc**

Painting and powder coating uses an electrostatic process and curing to adhere the powder to the surface.

CONCLUSION

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